



APE SERVICE BULLETIN

DEEP FOUNDATION SOLUTIONS

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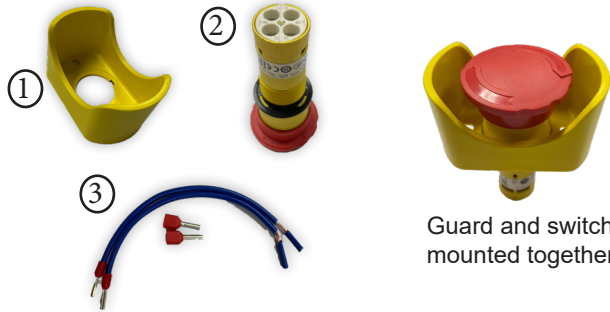
#48 CONTROL PANEL E-STOP

Only replace if failed on a Electronic Control Panel.

Requirements:

P/N: 2004707 - E-Stop Button Update Kit

- 999006 - E-Stop Guard
- 999007 - E-Stop Switch
- Wire Kit - Includes:
 - 2 Qty. 5" 16g Wires
 - 2 Qty. Single Ferrule
 - 2 Qty. Double Ferrule

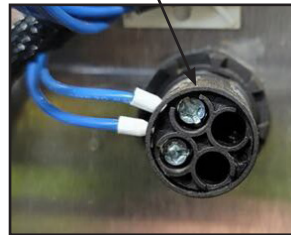


(STANDARD)
Electronic Control Panel

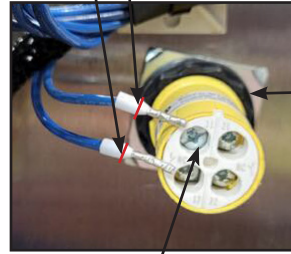


(UPDATE)
Electronic Control Panel

2. Old E-Stop Button

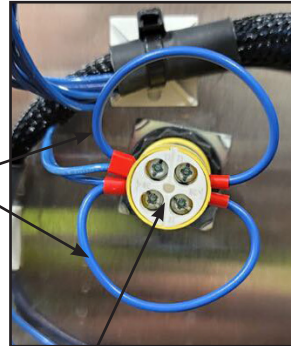


3. Clip Wires here



Use a 15/16" 12pt deep socket to tighten jam nut

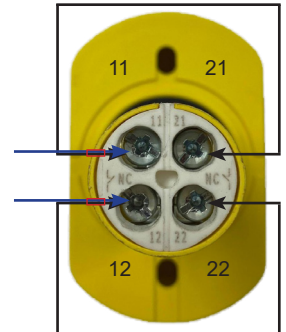
5. New E-Stop Button



6. Finish Product

Note: Does not matter which lead goes into 11 or 12.

Wiring Diagram



INSTRUCTIONS

- Open control Panel cover
- Located E-Stop wires behind control panel door
- Clip 2 wires at pin from old e-stop button (See Image)
- Remove old e-stop button
- Install new stop button
- Install wires by image diagram
- Close control panel
- Installation complete

Using the 5" wires and ferrules to match the image.

TESTING

- Push the E-stop button
- Turn control panel on, wait for screen to boot up
- Press and hold Start engine button, if the engine does not start, testing is completed.
- Turn E-stop button clockwise to reset position.

NOTE: DO NOT USE E-STOP BUTTON TO TURN OFF ENGINE. ONLY USE IN CASE OF AN EMERGENCY



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